## Menoufia University

Faculty of Engineering, Shebin El-kom
Production Engineering Department
First Semester Exam. 2014-2015
Date of Exam: 4/1/2015


Subject: Theory of Machines
Code: (PRE213)
Year: Second Year
Time Allowed : 3 Hours
Total Marks: 100 marks

Assume any required data and illustrate the answer by net sketches.
Answer the following questions:

## Ouestion 1 (50 Marks):

Data: Fig. (1) and Fig. (2).

## Required:

1. Illustrate and define $R_{n}, \theta_{n}, \gamma$ or $\phi$ on each figure.
(4 Marks)
2. Find $N_{f}, T_{R}, R_{2}, S_{t}$ of $B, \gamma$ or $\phi$ and name for each figure.
(6 Marks)
3. Determine $S_{t}$ of $D$ (Fig. 1) and at $\theta_{2}=0$. Find $T_{d}$ due to $F_{i d}$.
4. Compute $\mathrm{F}_{\mathrm{t}}$ (Fig. 2) considering $\mathrm{S}_{\mathrm{i}}=2 \mathrm{~cm}, \mathrm{~K}=5 \mathrm{~N} / \mathrm{cm}, \mathrm{F}_{\mathrm{e}}=1.5 \mathrm{~N}, \mathrm{~F}_{\mathrm{w}}=2 \mathrm{~N}$.

Is separation phenomenon is existed? Why?
(18 Marks)


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## Question 2 (20 Marks):

A reverted epicyclic gear train for a hoist block is shown in Fig. 1. The arm $E$ is keyed to the same shaft as the load drum and the wheel $A$ is keyed to a second shaft which carries a chain wheel, the chain being operated by hand. The two shafts have common axis but can rotate independently. The wheels $B$ and $C$ are compound and rotate together on a pin carried at the end of arm $E$. The wheel $D$ has internal teeth and is fixed to the outer casing of the block so that it does not rotate. The wheels $A$ and $B$ have 16 and 36 teeth respectively with a module of 3 mm . The wheels $C$ and $D$ have a module of 4 mm .
Find:

- The number of teeth on wheels $C$ and $D$ when the speed of $A$ is ten times the speed of arm $E$, both rotating in the same sense.
(15 Marks)

- The speed of wheel $D$ when the wheel $A$ is fixed and the arm $E$ rotates at 450 rpm anticlockwise.


## Question 3 (30 Marks):

A multi-cylinder engine is to run at a speed of 600 rpm . On drawing the turning moment diagram to a scale of $1 \mathrm{~mm}=250 \mathrm{~N}-\mathrm{m}$ and $1 \mathrm{~mm}=3^{\circ}$, the areas above and below the mean torque line in $\mathrm{mm}^{2}$ are : $+160,-172,+168,-191,+197,-162$. The speed is to be kept within $\pm 1 \%$ of the mean speed of the engine. The density of the cast iron is $7250 \mathrm{~kg} / \mathrm{m}^{3}$ and its hoop stress is 6 Mega Pascal. Assume that the rim contributes $92 \%$ of the flywheel effect.

## Calculate:

1. Moment of inertia of the flywheel (I).
2. Mean diameter of the flywheel. (D)
3. Mass of the flywheel rim. (m)
4. The suitable dimensions of a rectangular flywheel rim if the breadth is twice its thickness. (b and t)
